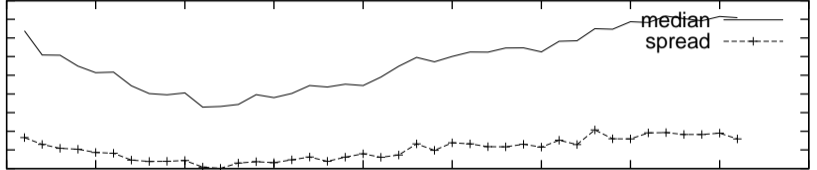


Effort

2000  
1800  
1600  
1400  
1200  
1000  
800  
600  
400  
200



0 5 10 15 20 25 30 35 40 45